

# **Assembly Operations Supplement**

*FOR*

## **Bomb Service Truck**

**(Chevrolet 4 x 4 Trucks—"Two Unit Pack")**

**SUPPLEMENT TO ASSEMBLY OPERATIONS MANUAL  
DATED APRIL 20, 1943**

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VIEWS OF COMPLETED VEHICLES





## CHEVROLET BOMB SERVICE TRUCK — (4 x 4) — ASSEMBLY OPERATIONS

### INTRODUCTION

This Supplement, when used in conjunction with the Assembly Operations Manual, covers in logical sequence all operations necessary to unbox and completely assemble the Chevrolet 4 x 4 "Two Unit Pack" Bomb Service Truck.

The Bomb Service Truck has a flat face cowl with a canopy over the driver's compartment. The body is of the platform type

with bomb loading hoist, auxiliary seats, and bomb service tool box assembled in place.

The "Two Unit Pack" consists of two complete Bomb Service Trucks partially disassembled and packed in four separate cases, as follows:

- (1) Chassis Case
- (2) Cowl & Body Cases
- (1) Axle Case

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### READ THE FOLLOWING EXPLANATORY NOTES

#### BEFORE PROCEEDING WITH UNBOXING

#### AND ASSEMBLY OPERATIONS

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Those operations enumerated in the Chevrolet 4 x 4 "Two Unit Pack" Assembly Operations Manual (Revised - April 20, 1943) that change with the assembly of the Bomb Service Truck are rewritten in this Supplement. However, in order to maintain the assembly sequence, the original operation numbers are being retained. Where entirely new operations are required, a suffix has been added to the operation number. However, Operation Numbers 80 thru 86 inclusive are in addition to previously numbered operations in the Assembly Manual. Where former operations are not now required, the operation number is designated as disregarded.

On all operations that remain unchanged in the Assembly Manual, it is necessary that packing slips be checked for location of material.

As the Bomb Service Truck has no radio suppression equipment at present, no new shakeproof lockwashers are required at reassembly. Shakeproof lockwashers are shipped in place where practicable.

Read carefully the Explanatory Notes in the Assembly Operations Manual pertaining to water, gasoline, oil, battery, registration numbers, lubricants, packing lists, tools and hoists.