FORD

ILLUSTRATED SPARE PARTS LIST

F-60L

 $3 TON - 4 \times 4$

158 1/4" W.B.

Canadian Military Pattern Vehicle

THIS PARTS LIST APPLIES TO ALL VEHICLES OF THIS MODEL FROM START OF PRODUCTION UP TO AND INCLUDING THOSE WITH SYMBOL FEOL-01 ON PUBLICATION PLATE.

Ford Motor Company of Canada
WINDSOR - ONTARIO

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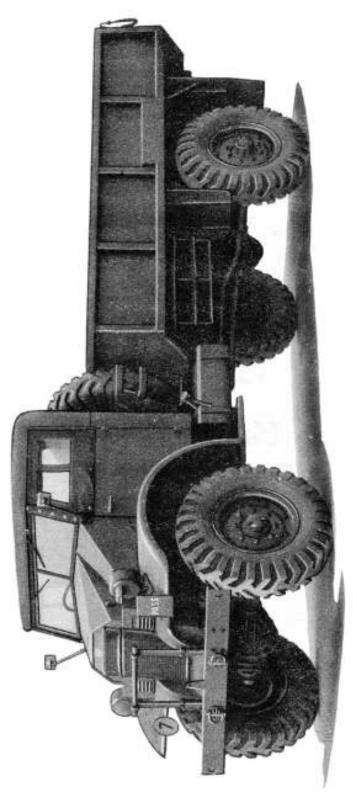
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WINDSOR - ONTARIO

SE 110 Issued December, 1942

Ford Motor Company, of Canada

ILLUSTRATED ARMY SPARE PARTS LIST F60L — 3 TON —4 x 4

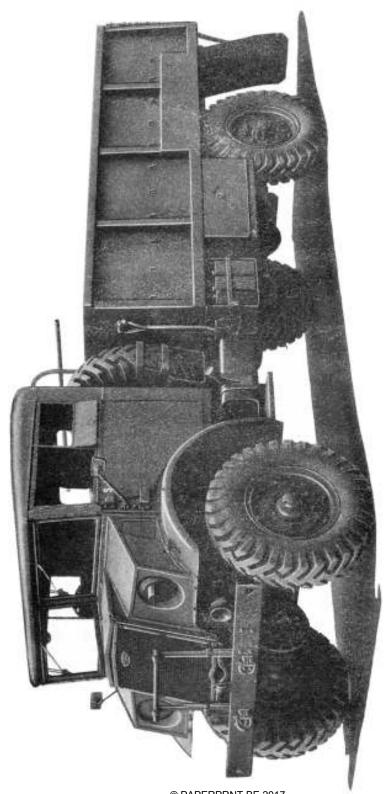


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OLD DESIGN

Ford Motor Company of Canada

ILLUSTRATED ARMY SPARE PARTS LIST F60L - 3 TON - 4 x 4



NEW DESIGN

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SPARE PARTS LIST INFORMATION

This spare parts list applies to the 3 Ton 4 x 4 60L model from job No. 1. This book supersedes Army Parts Catalogues, form SE-39-41 and SE-39-42. Symbol No. F-60L-01 shown at the upper right hand corner of the cover and the fly leaf is to be used when ordering or referring to parts listed herein.

This spare parts list is compiled in two sections—CHASSIS and CLOSED CAB. The CHASSIS section is arranged in numerical sequence according to part numbers, with the numerals constituting the basic part number determining its sequence—not the alphabetical prefix or suffix. The CLOSED CAB section is listed alphabetically under such groups as BACK, DOORS, FLOOR, FRONT, ROOF, SEAT and WINDSHIELD. All relative and component parts of the CLOSED CAB will be found under their respective alphabetical group headings.

SUGGESTIONS FOR ORDERING AND INDENTIFYING PARTS

To locate a listing of a part the following procedure is advised:

- (a) Refer to alphabetical index at front of parts list, which lists parts by descriptive name and refers to page number where part may be found. If name of part desired is not readily found in the index, a correlated part name will suggest approximate location.
- (b) Refer to illustrations on which basic numbers (with no prefix or suffix) are shown for parts identification reference only. For assistance in locating illustrated parts there is an illustration number column next to part number that specifies the illustration where part is shown. An alphabetical index of illustrations giving illustration and page numbers are located at back of book.
- (c) Provided part number is known refer to numerical index at back of book for page number where part is listed.
- (d) Provided the part number is not known and cannot be located on illustrations, refer to index of GROUP NUMBERS—(CHASSIS PARTS) in front of book for basic group number of part required.

Provided part cannot be located after pursuing the above instructions use the following alternatives:

- (a) Submit the old part properly tagged with as complete a description of the part as possible including the model number. Also indicate the location of part on the vehicle.
- (b) Furnish a sketch showing the shape and approximate dimensions of the part. Also give complete information including model number and mention, or draw the location of the part on the vehicle.
- (c) Whenever in doubt about the parts required, quote detail shown on the Defence Unit Serial Number Plate. If this cannot be located, give the engine serial number which is stamped on the transmission case of Ford vehicles.

The first F60-L model on which serial numbers were issued was serial number 9, engine No. 2G-20155-F.

The use of an asterisk (*) before part number indicates the part is peculiar to Canadian Military Pattern Vehicles.

It has been necessary to make changes in design of material for some parts either in production or service. Information appears in this Spare Parts List about such changes and instructions regarding disposition of stock is also given opposite the number concerned. Where a new part is interchangeable with the old, and is to be carried in stock, a note is inserted with instructions that when stock of the old part is exhausted, it is to be replenished with the new item. When it is necessary to stock both new and old design parts, a defence unit serial number or engine serial number breaking point record is shown. When no definite serial record is available, the physical dimensions of the new and old items are inserted with the parts description.

Serial numbers run consecutively and were adopted to distinguish breaking point between old and new parts. For example, C010Q-4605-C was used to serial number 78853 and C010Q-4605-E used from serial number 78854.

Designation "Right Hand" (R.H.) and "Left Hand" (L.H.) as used in this Spare Parts List are determined from the driver's position.



ILLUSTRATED ARMY SPARE PARTS LIST F60L — 3 TON —4 x 4

GROUP NUMBERS—CHASSIS PARTS

Our parts numbering system is designed so that similar parts for each type of vehicle will be the same number or in the same group. These groups are designated by the thousand figure for each part number and start from the ground or with the wheels, the part numbers of which are from 1000 up.

The brakes are in the second group, the part numbers being from 2000 up, and so on. You will find the chassis parts are divided into functional groups as shown in the following list:

| Series | Group | Series | Group |
|-------------|---|-------------|------------------------------------|
| 1000-1299 | Wheels, Hubs and Rims. | 10500-10649 | Cutout. |
| 1300-1499 | Spare Wheel Carrier. | 10650-10848 | Battery. |
| 1500-1799 | Tires. | 10849-10899 | Instrument Cluster and Ammeter. |
| | Brakes (Service). | 11000-11549 | |
| | Brake (Controls). | 11625-11799 | |
| 2575-2899 | Brakes (Emergency). | 12000-12399 | Ignition Coil, Distributor, |
| 3000-3499 | Front Axle. | 12000-12599 | Condenser. |
| 3500-3800 | Steering Gear. | 12400-12499 | Spark Plug. |
| | Rear Axle. | 13000-13399 | Head, Fender and Cowl Lamps. |
| 4800-4999 | Coupling Shaft. | 13400-13799 | Lighting Stop, Tail & Dome |
| 5000-5149 | Frame and Brackets. | | Lights. |
| 5150-5224 | | 13800-13899 | Horn. |
| 5225-5299 | Muffler and Exhaust Pipe. | 14050-14699 | Wiring. |
| 5300-5549 | Front Springs. | 15000-15124 | Stem Wind Clock. |
| 5550-5825 | Rear Springs. | 15125-15199 | Heater & Ventilating System. |
| 6000-6999 | Engine. | 15200-15249 | Road Lamp. |
| 7000-7499 | Transmission. | 15250-15275 | Automatic Cigar Lighter. |
| 7500-7799 | Clutch. | 16000-16149 | Front Fender. |
| 8000-8499 | Radiator. | 16150-16449 | Rear Fender. |
| 8500-8599 | Water Pump Assembly. | 16450-16524 | Running Board. |
| 8600-8699 | Fan. | 16525-16599 | Running Board Shields. |
| 9000-9269 | Fuel Tank. | 16600-16799 | Hood. |
| 9270-9420 | Instrument Cluster and Fuel System. | 17000-17249 | Tools. |
| 9421-9499 | Manifolds, Clamps, etc. | 17250-17499 | Speedometer. |
| 9500-9699 | • | 17500-17674 | Windshield Wiper. |
| 9700-9899 | Acc. Spark and Throttle | 17750-17999 | Bumpers. |
| 5700-9099 | Control Rods. | 18000-18199 | Shock Absorber. |
| 9900-9999 | Battery Charging Plant. | 18400-18600 | Miscellaneous Accessories. |
| 10000-10449 | Generator. | 18650-18675 | Conditioner. |

Caution all concerned that the above information is for assistance in analyzing "part numbers" and no deviation should be made from the present system of ordering material.