ARMY SERVICE FORCES CATALOG

ORD 9 SNL G-671

ORDNANCE SUPPLY CATALOG

Group G

Technical Reference TM 9-812

(Standard Nomenclature List No. G-671)

List of All Service Parts

for

Truck, 5-Ton, 4x2, Tractor (C.O.E.)

(International Harvester Models H-542-9 and H-542-11, Marmon-Herrington Model H-542-11, Kenworth Model H-542-11)

(Supersedes ORD 9 (Service Parts Catalog) portion of ORD 7-8-9 SNL G-671 dated 15 May 1944 and all changes thereto).

HEADQUARTERS, ARMY SERVICE FORCES, 20 MARCH 1945

Headquarters, Army Service Forces,

Washington 25, D. C., 20 March 1945

Army Service Forces Ordnance Supply Catalog, ORD 9, SNL G-671, List of All Service Parts for International Harvester Models H-542-9 and H-542-11, Marmon-Herrington Model H-542-11 and Kenworth Model H-542-11 has been prepared under the supervision of the Chief of Ordnance and is published for the information and guidance of all concerned.

SPX 400.152 (DATE: 5 February 1945).

By Command of Lieutenant General SOMERVELL:

W. D. STYER,

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HEADQUARTERS, ARMY SERVICE FORCES, 20 MARCH 1945

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GENERAL INFORMATION

INTRODUCTION

For full information relative to Standard Nomenclature Lists, the procedure followed and the principles employed in the compilation, together with the purposes and uses thereof, see the Introduction to the Ordnance Catalog (ORD 1 IOC), the Ordnance Provision System Regulations (OPSR) and the Ordnance Publications for Supply Index (ORD 2 OPSI).

The Standard Nomenclature Lists for major items consists of three main parts. The Organizational Spare Parts and Equipment (ORD 7), the Higher Echelon Spare Parts and Equipment (Addendum) (ORD 8), and the List of All Service Parts (ORD 9). These three sub-divisions may be published separately or may be combined. In this publication the ORD 9 is being printed separately.

SCOPE

This List of All Service Parts contains information for the identification of all parts which are considered items of service for the vehicles and/or models listed below:

Truck, 5-Ton, 4 x 2, Tractor (C.O.E.), International Harvester Models H-542-9 and H-542-11, Marmon-Herrington Model H-542-11, Kenworth Model H-542-11.

THIS PUBLICATION IS NOT TO BE USED FOR THE REQUISITIONING OF PARTS. IT IS TO BE USED ONLY FOR INFORMATION AND IDENTIFICATION.

FEATURES OF THIS PUBLICATION

The following paragraphs explain important features of this catalog:

Standardized Government Grouping:

The parts listed in this catalog are divided into groups and sub-groups in accordance with the Standardized Government Grouping. This division into groups facilitates the location and indentification of each part. The Standardized Government Grouping as adapted to this catalog is outlined on pages 6 and 7.

Illustrations:

Each illustration is identified by a figure number and title, and an index of all figures and the pages on which they appear will be found in the back of the book. Items appearing on the illustrations are identified in the accompanying legend by noun, number and group.

Components of Kits, Sets and Assemblies:

Whenever any doubt might exist as to what items are included as components of kits, sets or assemblies, an explanatory note or complete listing of such components is shown.

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GENERAL INFORMATION (Cont'd)

Attaching Parts:

Attaching parts, such as bolts, nuts, rivets, screws, washers, etc., are indented immediately under the item which they attach. Whenever two similar items, having the same attaching parts, such as right and left fenders, are listed, they are placed one immediately following the other, and the attaching parts for both are covered by a single listing under the second part. The quantities shown for the attaching parts are those necessary to attach both items.

Bulk Material:

A complete resume of bulk materials will be found in Group 23.

Indexes:

Indexes are listed in the back of the book in the following sequence: Illustrations, Alphabetical, Numerical (Ordnance Drawing Numbers, Manufacturers' and Vendors' Part Numbers, and Official Stock Numbers).

Official Stock Numbers:

The prefix letter and number of the Official Stock Number (i.e., G104–XX–XXXXX, G103–XX–XXXXX or G167–XX–XXXXX) signifies that the particular part of component was originally coded under the major item designation for that SNL, and does NOT mean that the part is used ONLY in that major item. All subsequent lists for different vehicles will include the same Official Stock Number for this same part.

The major item covered by this catalog is designated as a general purpose vehicle, as defined in paragraph 3, AR 850-15, dated 28 August 1943.

Interchangeability of Components:

The International Harvester Model RED-450D engine, used in the Truck, 5-Ton, 4 x 2, Tractor (C.O.E.) (International Harvester Models H-542-11; Marmon-Herrington Model H-542-11; Kenworth Model H-542-11), is basically the same engine used on all Half-Track Vehicles (SNL G-147) and on Model KR-11 Trucks (SNL G-542) manufactured by International Harvester.

Other Publications Pertaining to this Vehicle:

Technical Reference:	Truck, 5-ton, 4 x 2, Tractor (C.O.E.)	.TM	9–812	
Ordnance Maintenance:	Truck, 5-ton, 4 x 2, Tractor (C.O.E.) (International Harvester	c;		
	Marmon-Herrington; Kenworth)	$.\mathbf{T}\mathbf{M}$	9-1812	
Ordnance Maintenance:	Electrical equipment (Delco-Remy)	.TM	9-1825A	
Ordnance Maintenance:	Power brake system (Bendix-Westinghouse)	.TM	9-1827A	
Ordnance Maintenance:	Carburetors (Zenith)	$\cdot \mathrm{TM}$	9-1826C	
Ordnance Maintenance:	Fuel pumps	.TM	9-1828A	
Ordnance Maintenance:	Speedometers and tachometers (Stewart-Warner)	.TM	9-1829A	
Ordnance Supply Catalog: Higher Echelon Spare Parts and Equipment				
	(Addendum)ORD	8—SN	L G-671	

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GENERAL INFORMATION (Cont'd)

Identification Plates:

The vehicle nomenclature plate, which includes the manufacturer's serial number, model, payload and other data, is located inside the cab on the cowl panel. The engine serial number is stamped on a boss or pad at the left front side of engine, below the cylinder head. The publications data plate is located inside the cab on the cowl panel.

Definition of Locational Terms:

The words Right or Left used on items in this publication are positioned from the rear of vehicle looking forward. The words Front or Rear are positioned from the sides of vehicle facing the cab doors; the front is the engine end of vehicle.

Manufacturers' Identification Symbols:

Identification symbols have been assigned to manufacturers' part numbers. These symbols are prefixed to the part numbers in this book, and a list of manufacturers is shown on page 5.

List of Abbreviations:

A list of the abbreviations appearing in this book is shown on page 8.

HOW TO FIND PARTS

This catalog is arranged and cross-indexed so that parts can be found easily even though only one of the several identifying factors is known. The various ways in which parts can be located are as follows:

If the nomenclature (basic name) only is known, and the sub-group is not, refer to the alphabetical index in the back of the book. This index will give the sub-group in which the part is listed. As the part names are arranged in alphabetical order within this sub-group, the complete listing of the part can readily be found.

If any one of the Part Numbers—Ordnance Number, Official Stock Number, or Manufacturer's Number—is known, refer to the appropriate numerical index in the back of the book. This index will give the sub-group number from which the part can be found by following the procedure given in the previous paragraph.

If the use, or function, or location of the part is known, refer to the illustration index to determine in which plate or plates the part is likely to appear; then turn to these plates until a picture of the part is found. The arrow pointing to the part will lead out to a listing of the name, part number and sub-group number, which will permit locating the complete listing of the part.

MANUFACTURERS' IDENTIFICATION SYMBOLS

Listed below are symbols of the various manufacturers as they appear in the body of this book. These symbols are prefixed to the part numbers of the manufacturer.

	inese symbols are prenxed to the part number	
AB	Aetna Ball Bearing Mfg. Co	
\mathbf{AC}	A C Spark Plug Div. (General Motors Corp.)	
ACC	American Cable Div. (American Chain and Cable Co.)	
AD	Alemite Div. (Stewart-Warner Corp.)	
ALL	Allen Mfg. Co., W. D.	
AMP	American Phenolic Corp.	
AN	Ainsworth Mfg. Corp.	
BT BW	Bingham Stamping & Tool Div. (Logan Gear Co.)	
BWE	Bendix-Westinghouse Automotive Air Brake Co	
CA	Columbus Auto Parts Co	
CB	The Corcoran-Brown Lamp Co.	
CCC	Continental Carbon Co., Inc.	
CM	The Chicago Rawhide Mfg. Co.	
CP	Champion Spark Plug Co	
$\mathbf{D}\mathbf{M}$	H. A. Douglas Mfg. Co	Bronson, Mich.
DN	Donaldson Co., Inc.	
\mathbf{DR}	Delco-Remy Div. (General Motors Corp.)	
\mathbf{DV}	The Dole Valve Co	
$\mathbf{E}\mathbf{A}$	Easy-On-Cap Div. (The Eaton Mfg. Co.)	. Cleveland, Ohio
EDMC		T (0) G: G! 1 1-0 01!
7700	Metal Co.)	
ESS	Electric Service Supplies Co	
FUL	Fuller Mfg. Co	
GL GTS	Guide Lamp Div. (General Motors Corp.)	
HC	Gits Brothers Mfg. Co	54 Old Colony Ave. So. Roston 27 Mass
HE	Houde Engineering Corp.	
HUR	Hurd Lock & Mfg. Co	
HLH	Holland Hitch Co.	
HY	Hyatt Bearings Div. (General Motors Corp.)	
ΪΒ	The Imperial Brass Mfg. Co	1200 W. Harrison St., Chicago 7, Ill.
IHC	International Harvester Co	
JN	Howard B. Jones	
KM	Kent-Moore Organization, Inc	
LEC	Lincoln Engineering Co	.5701 Natural Bridge Ave., St. Louis 20, Mo.
$_{ m LPE}$	Lipe-Rollway Corp	. 208 S. Geddes St., Syracuse 1, N. Y.
MJ	Mechanics Universal Joint Div	
MO	Modine Mfg. Co	
MPC	Michiana Products Corp	
MKM	Mackenzie Muffler Co	
MTM	Miller Tool & Mfg. Co., Inc.	
MZ ND	"Mazda"—General Electric Co	
OCC	The Ohio Carbon Co	
PC	Packard Electric Div. (General Motors Corp.)	
PL	Prest-O-Lite Storage Battery Co., Inc.	P. O. Box 1655, Indianapolis 6, Ind.
\mathbf{RG}	Ross Gear and Tool Co	. 8th and Heath Sts., Lafayette, Ind.
SHE	H. B. Sherman Mfg. Co	22 Barney St., Battle Creek, Mich.
SK	Shakeproof Lock Washer Co	
SOL	Solar Mfg. Co	
SPT SSS	Spencer Thermostat Co	
STY	Staley Mfg. & Electric Switch Co.	14th & Union Sts Columbus Ind
SV	A. Schrader's Son (Div. of Scoville Mfg. Co., Inc.)	
SW	Stewart-Warner Corp	1828 Diversey Pkwy., Chicago 14, Ill.
SZ	Schwitzer-Cummins Co	. 1125 Massachusetts Ave., Indianapolis, Ind.
\mathbf{TB}	The Thomas & Betts Co., Inc	
TD	Timken-Detroit Axle Co	
TEC	Triangle Engineering Co	
TI TIM	Titeflex Metal Hose Co	
TP	Thompson Products, Inc.	
TRI	Trico Products Co.	
TRU	American Chain & Cable Co. (Tru-Stop)	
UA	United Air Cleaner Co	
UC	United Carr Fastener Corp	31 Ames St., Cambridge, Mass.
WAK	Walker Mfg. Co	
WEB	Warner Electric Brake Mfg. Co	
WKR Z	K. R. Wilson	
L	Beniui Carburetor Div. (Benuix Aviation Corp.)	

STANDARDIZED GOVERNMENT GROUPING

		NID GDOVÁ	. of G00	ANG CHOVE
01—ENGINE GROUP			LING GROUP	
	0100	Engine assembly		Radiator shell
	0101	Engine crankcase and cylinder sleeve		Radiator core
		Engine cylinder head and cover	0502	Engine thermostat
	0102	Engine crankshaft	0503	Engine water pump and pulley
		Engine crankshaft bearings and caps		Engine fan
		Engine crankshaft pulley		Fan and generator belts
	0103	Engine pistons	0504	
		Engine piston rings	0505	Engine water fittings and hose
		Engine piston pins and bushings		
	0104	Engine connecting rods	06ELEC	CTRICAL GROUP
		Engine connecting rod bearings	0601	Generator
	0105	Engine valves, seats, guides and springs		
		Engine valve tappets	0001A	Generator attaching parts
		Engine valve rocker arms, shafts and lift rods	06015	Regulator (generator)
		Engine valve lift rod cover and gasket		Motor cranking
	0106	Engine camshaft	0602A	Cranking motor magnetic switch Distributor
		Engine camshaft bearings		Distributor manual control
		Engine camshaft gear	06030	
		Engine gear case cover and plate		Ignition con Ignition wiring
	0107	Engine oil pump		Spark plugs
		Engine oil pan		Ignition switch
		Engine oil filter	06040	
		Engine oil filter attaching parts		Instrument wiring
		Engine oil filler and cap		Panel light
		Engine oil level gage	0606	Switches
		Engine breather		Chassis wiring
		Engine crankcase ventilator		Trailer electric coupling parts
	0108 0109	Engine manifolds	0607	
		Engine flywheel		Lamp-units
		Engine flywheel ring gear		Lamps
	0110	Engine flywheel housing		Blackout marker lights
	0110	Engine mounting	0608	Stop and tail lights
00	OT TIN	COL CROKE	0609	Horns
UZ-	-CLUJ	TCH GROUP		Horn button and wiring
	0200	Clutch assembly	0610	Battery
	0201	Clutch disc		Battery tray mounting
	0201A	Clutch facings and rivets		Starting cables and connections
		Clutch cover, pressure plates and springs		Battery electrolite
	0203	Clutch release bearings and fork		
	0204	Clutch pedal and spring	07—TRA	NSMISSION GROUP
	0204A	Clutch pedal linkage	UI-IIIAI	ASMISSION GROOT
	0205	Clutch pilot bearings	0700	Transmission assembly
	0207	Housing	0701	Transmission case
			0703	Transmission main drive gear and bearing
03-	-FHEI	GROUP	0704	Transmission main shaft and bearings
٠.		J GROOT		Transmission main shaft gears
	0300	Fuel tanks	0704C	Transmission countershaft and reverse idler
	0300A	Tank gage (tank unit)		shaft
	0301	Carburetor and governor	0705	Speedometer drive gears
	0301A	Carburetor attaching parts	0706	Transmission control lever housing
		Choke control	0706A	Transmission control lever and parts
		Air cleaner	0706B	Transmission shift bars and parts
	0302	Fuel pump	0706C	Transmission shift forks
		Fuel pump attaching parts		
	0303	Accelerator and linkage	09—PROI	PELLER SHAFT AND UNIVERSAL
		Hand throttle and linkage		INT GROUP
	0304	Fuel lines and fittings	J ()	III OROOI
	0305	Governor (see 0301)	0901	Propeller shaft assemblies
	0306	Fuel filter		Propeller shaft center bearing
_		į į	0902	Universal joints and companion flanges
Λ4	EXH	AUST CROUP		

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0401 Muffler 0402 Exhaust pipe 0402A Tail pipe 10-FRONT AXLE GROUP

1000 1005 Front axle assembly
Front axle steering knuckle, arm and king pin

STANDARDIZED GOVERNMENT GROUPING (Cont'd)

11—REAR AXLE GROUP

- 1100 Rear axle assembly
- 1101 Rear axle housing assembly
- Rear axle drive shafts 1102
- Rear axle differential and carrier assembly 1103
- Rear axle differential drive gears, pinions 1104 and bearings

12—BRAKE GROUP

- 1201 Drive shaft
- 1202 Front wheel brake shoes and linings
- 1202A Rear wheel brake shoes and linings
- 1203A Front wheel brake shoe anchor pins and plates
- 1203B Rear wheel brake shoe anchor pins and spiders
- 1203C Front wheel brake slack adjustor and camshaft
- 1203D Rear wheel brake slack adjuster and cam-
- 1204 Brake pedal and linkage
- 1207A Front wheel brake chambers
- 1207B Rear wheel brake chambers
- 1209A Lines
- 1209B Hoses
- 1209C Clips and tube connectors
- 1209E Relay valve
- 1209F Brake valve 1209G Quick release valve
- 1209H Single and double check valves
- 1209J Air reservoir
- 1209K Safety valve
- 1209L Air compressor governor
- 1209M Low pressure indicator
- 1209N Cut-out cock
- 1209P Air supply valve
- 1213 Air compressor assembly
- 1213A Air strainer
- 1213B Air appliance panel assembly
- Air brake control (trailers)

13-WHEELS, HUBS AND DRUM GROUP

- 1301 Wheel assembly
- 1301A Wheel bearings
- 1301B Hub seals
- Hubs and brake drums 1302
- 1302A Wheel studs and nuts

14—STEERING GROUP

- 1401 Steering drag link
- 1402 Front axle tie rod
- 1403 Steering gear assembly
- 1403A Steering gear parts
- 1404 Steering wheel assembly

15—FRAME AND BRACKETS GROUP

- 1500 Frame and brackets
- 1501 Towing attachments
- 1502 Pintle hooks
- 1505 Spare wheel carrier and tire lock
- 1507 Trailer fifth wheel

16-SPRING AND SHOCK ABSORBER GROUP

- 1601 Front springs
- 1601A Rear springs
- 1601B Auxiliary springs
- 1602 Shackles and spring attaching parts
- Shock absorbers and mountings 1603

17-HOOD, FENDERS, RUNNING BOARDS, APRONS AND MISCELLANEOUS SHEET METAL GROUP

1705 Miscellaneous sheet metal

18—BODY GROUP

- 1811 Windshield assembly
- 1811B Windshield parts
- 1811C Windshield wiper assembly
- 1811D Windshield wiper parts
- 1811E Windshield wiper arms and blade
- 1817 Tool box

21—BUMPERS AND GUARDS GROUP

2101 Bumpers

22-MISCELLANEOUS BODY CHASSIS AND ACCESSORIES GROUP

- 2202 Rear view mirrors
- 2203 Identification and caution plates
- 2204 Speedometers and parts
- 2205 Tachometer assembly parts

23—GENERAL USE STANDARDIZED PARTS **GROUP**

- 2301 Tools
- 2301B Tire chains
- 2302B Friction tape
- 2304 Balls
- 2304B Bolts
- 2304E Elbows and fittings
- 2304F Grease fittings
- 2304G Nuts—plain and castle 2304H Pins—straight and taper
- 2304J Rivets
- 2304K Screws
- 2304L Washers
- 2304M Locking wire (in rolls)
- 2304P Tubing (bulk)
- 2304S Hose, brake (bulk)
- 2304Y Plugs
- 2305 Miscellaneous cotter pins
- Woodruff keys 2305A
- Tires, tubes, valves and caps 2306

24—FIRE EXTINGUISHER GROUP

2402 Portable system and parts

26—RADIO GROUP

2603 Radio suppression system parts

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LIST OF ABBREVIATIONS

Always use period after abbreviations except after w/, w/o and f/

al aluminum	ld-pltdlead-plated
alloy-S Alloy-steel	lbs pounds
amps amperes	lghlength
anldannealed	lgtlight
approxapproximately	lin ftlinear feet (foot)
bdg. hd binding head	L.Hleft hand
b. hdbutton head	lkglocking
brbrass	machmachine
B.W. gaBirmingham Wire Gage	Mfdmicrofarad
bzbronze	M.IMalleable iron
capcapacity	mmmillimeter
cad-pltdcadmium-plated	mtgmounting
C.P. candle power	NCNational Coarse
chamfchamfered	NF
Chr-ni-S	ninickel
C.Icast iron	ni-Snickel-steel
cir-mils circular mills	Nonumber
ckcountersunk	NPT
ckhd countersunk head	N.S National Form Special
cmcentimeter	O.D. outside diameter
contd continued	ozounce
cop. copper	ph-bzphosphor-bronze
cop. pltdcopper plated	pltdplated
c-pincotter pin	ptpoint
corr-res-Scorrosion-resistant-steel (stainless)	qtquart
C.R. corrosion resisting	rd. endround end
cup-ptcup point	rd-hdround head
cyls	rd. ptround point
dble double	regregular
diam diameter	R.Hright hand
dlddrilled	rpmrevolutions per minute
dld. f/c-pin drilled for cotter pin	rurubber
dld. f/lkg-wire drilled for locking wire	SAESociety of Automotive Engineers
f / for	s-fin. semi-finished
fil-hd fillister head	sh-metsheet metal
fin finished	spclspecial
fl-ck-hd	spec. specification
fl-fil-hd flat fillister head	sq-hdsquare head
fl-hd	stdstandard
fl-pt	Ssteel
flexflexible	stghtstraight
ftfoot (or feet)	Tteeth
ga gage	thknsthickness
ghas required	thdthread
hdhead	unfinunfinished
hdls headless	U.S.F
hex. hexagon	U.S. std U.S. standard
hex-hd. hexagonal-head	w/with
hp horsepower	w/bz with bronze
hv. heavy	w/hex with hexagon
I.D. inside diameter	w/owithout
in. inch or inches	zn-pltdzinc plated
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