

ASSEMBLY INSTRUCTIONS

CORRECTIONS TO
CHASSIS ASSEMBLY INSTRUCTIONS
FOR
MACK MODEL NM 6
6-TON, 6 X 6
CONTRACT W-670-ORD-3352

Mack



MACK MANUFACTURING CORP., NEW YORK, N. Y.

**CORRECTIONS TO
CHASSIS ASSEMBLY INSTRUCTIONS
FOR
MACK MODEL NM 6
6-TON, 6 X 6
CONTRACT W-670-ORD-3352**

*This text replaces paragraph 5 only on Page 10 under heading -
Bogie Assembly which reads "Loosen clamping bolt etc - - - "*

The following revisions and additions are to be used with/and become a part of NM6 Contract W-670-Ord-3352 Assembly Instructions.

1. Delete paragraph 5 (starting with "Loosen clamping bolt") and replace with the following material:-

The upper torque rods (13) are adjustable in length. However, they are adjusted at the factory and, if installed properly, need not be readjusted. The torque rod ends (15) are marked RF, RR, LF and LR, and are to be installed at the right front, right rear, left front and left rear corners of the bogie respectively. The torque rod brackets are marked R and L for right and left.

To assemble, place the plain tapered end of the rod over the pin on the axle and add washer and nut. Hold torque rod bracket (1) in position above the trunnion bracket and enter the serrated end of the rod (13) between the torque arm bracket, with serrations toward the frame. Insert serrated pin (3) with flat side parallel to the hole in which the lock pin (2) must be inserted. Follow the same procedure on the remaining rods.

A final check should show that both axles are upright, perpendicular to the frame and parallel to each other. Disregard 26-1/4" dimension shown in Figure 1.

2. Delete "Figures 18 and 21", pages 46 and 49, and replace with Figures 18 and 21 shown hereon.

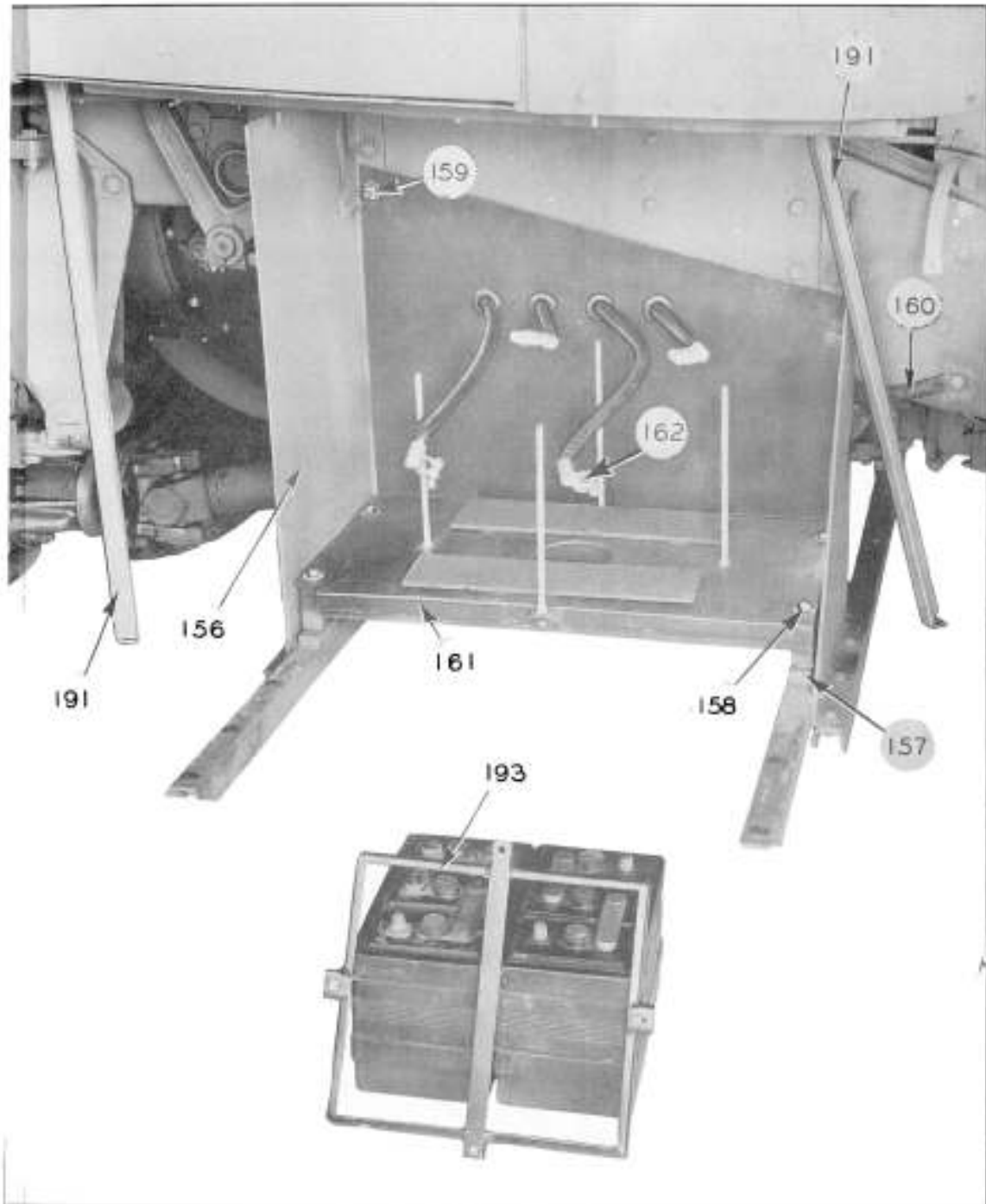


FIGURE 18

- | | |
|-------------------------------------|-------------------------------------|
| 156. Rectangular step brace bracket | 160. Ground cable |
| 157. Spacer block | 161. Battery tray |
| 158. Battery tray cap screw | 162. Battery terminal clamping bolt |
| 159. Battery tray mounting bolt | 191. Cab apron stay bracket |
| 193. Battery hold-down frame | |

Note: This figure replaces Fig. 18 on page 46 of this pamphlet

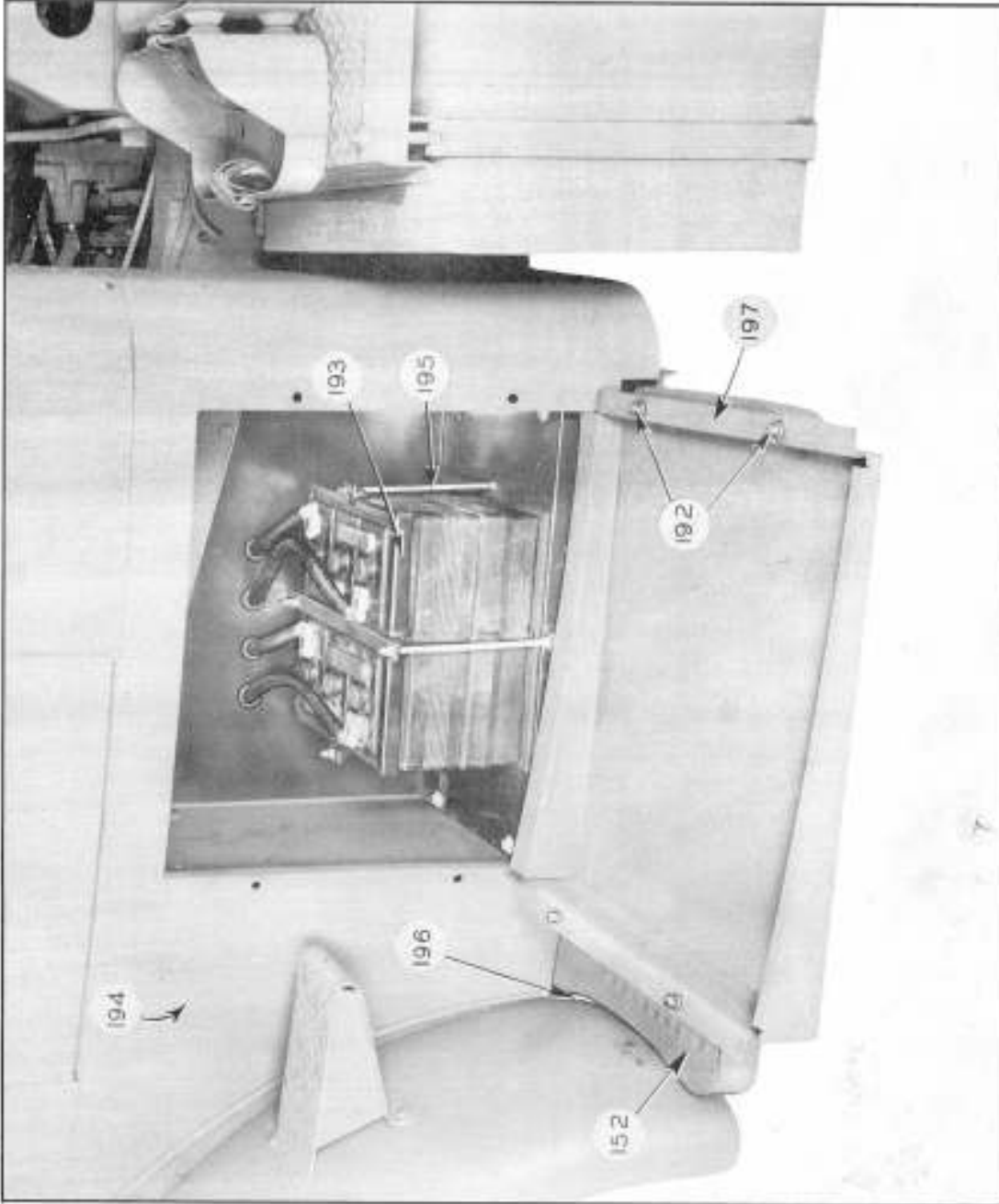


FIGURE 21

- 152. Step
- 192. Screw lock
- 193. Battery hold-down frame
- 194. Cab apron
- 195. Battery mounting studs
- 196. Spacer
- 197. Battery compartment cover

Note: This figure replaces Fig. 21 on page 49 of this pamphlet

