TM 9-1729B

WAR DEPARTMENT TECHNICAL MANUAL

ORDNANCE MAINTENANCE

LIGHT TANK M24
AND TWIN 40-MM GUN
MOTOR CARRIAGE M19—
TRANSMISSION, TRANSFER
UNIT, PROPELLER SHAFTS,
CONTROLLED DIFFERENTIAL
AND FINAL DRIVES

RESTRICTED. DISSEMINATION OF RESTRICTED MATTER.

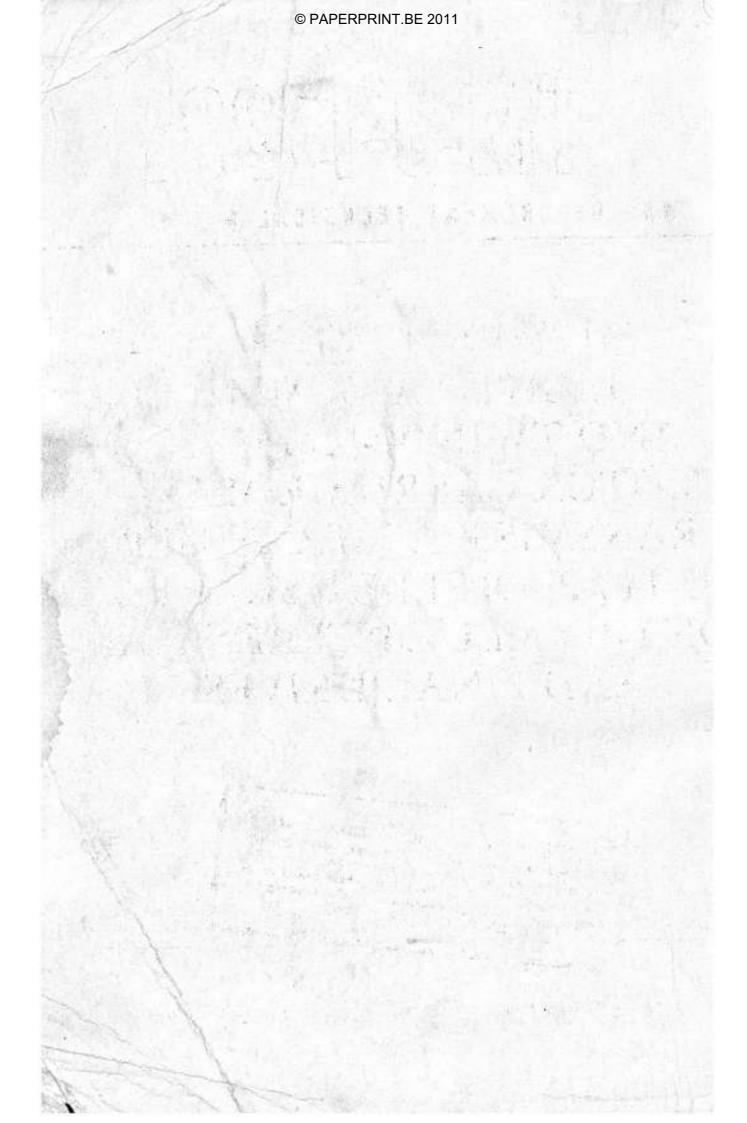
No person is entitled solely by virtue of his grade or position.

No person is entitled solely by virtue of his grade or position.

To knowledge or possession of classified matter. Such matter to knowledge or possession whose official duties is entrusted only to those individuals whose official duties is entrusted only to those individuals whose official duties is entrusted only to those individuals. (See also paragraph require such knowledge or possession. (See also paragraph 23b, AR 380–5, 15 March 1944.)

WAR DEPARTMENT

10 FEBRUARY 1945



WAR DEPARTMENT TECHNICAL MANUAL TM 9-1729B

ORDNANCE MAINTENANCE

LIGHT TANK M24 AND TWIN 40-MM GUN MOTOR CARRIAGE M19— TRANSMISSION, TRANSFER UNIT, PROPELLER SHAFTS, CONTROLLED DIFFERENTIAL AND FINAL DRIVES



WAR DEPARTMENT

10 FEBRUARY 1945

RESTRICTED. DISSEMINATION OF RESTRICTED MATTER. No person is entitled solely by virtue of his grade or position to knowledge or possession of classified matter. Such matter is entrusted only to those individuals whose official duties require such knowledge or possession. (See also paragraph 23b, AR 380-5, 15 March 1944.)

WAR DEPARTMENT Washington 25, D. C., 10 February 1945

TM 9-1729B, Ordnance Maintenance: Light Tank M24 and Twin 40-mm Gun Motor Carriage M19—Transmission, Transfer Unit, Propeller Shafts, Controlled Differential and Final Drives, is published for the information and guidance of all concerned.

A.G. 300.7 (11 Jan 44) O.O.M. 461/Rar. Ars. (10 Feb 45)R

By order of the Secretary of War:

G. C. MARSHALL, Chief of Staff.

OFFICIAL:

J. A. ULIO,

Major General,

The Adjutant General.

DISTRIBUTION: AAF (10); AGF (10); ASF (2); S Div ASF (1); Dept(10); AAF Comd(2); Arm & Sv Bd (2); Tech Sv (2); SvC (10); PC&S (1); PE (Ord O) (5); Dist O, 9 (5); Dist Br O, 9 (3); Reg O, 9 (3); Establishment, 9 (5); Decentralized Sub-O, 9 (3); Gen & Sp Sv Sch (10); USMA (20); A (10); CHQ (10); D (2); AF (2); T/O & E 9-7 (3); 9-9 (3); 9-37 (3); 9-57 (3); 9-65 (2); 9-67 (3); 9-76 (2); 9-127 (3); 9-197 (3); 9-317 (3); 9-325 (2); 9-327 (3); 9-328 (3); 9-377 (3).

(For explanation of symbols, see FM 21-6.)

CONTENTS

	P	aragraphs	Pages
CHAPTER 1.	Introduction	1- 2	1– 5
CHAPTER 2.	Transmission	3–17	6- 70
SECTION I.	Transmission description, data, and trouble shooting	3- 4	6- 13
II.	Disassembly of transmission	5- 6	14- 21
III.	Disassembly, cleaning, inspection, repair, and assembly of subassemblies	7–14	21- 54
IV.	Assembly of transmission	15	54 61
V.	Test and adjustment	16	61– 63
VI.	Fits and tolerances	17	63- 70
CHAPTER 3.	Transfer Unit	18–29	71- 97
SECTION I.	Transfer unit description and data	18–19	71- 74
II.	Disassembly of transfer unit	20–21	74– 79
III.	Disassembly, cleaning, inspection, repair, and assembly of subassemblies	22–27	80– 93
IV.	Assembly of transfer unit	28	
	Fits and tolerances		
CHAPTER 4.	Propeller Shafts	30–35	98–103
SECTION I.	Propeller shafts, description and data	30–31	98–101
II.	Disassembly, cleaning, inspection, and repair	32–34	101–102
III.	Assembly of propeller shafts	35	102-103



CONTENTS-Contd.

	1	Paragraphs	Pages
CHAPTER 5.	CONTROLLED DIFFERENTIAL	36–44	104–144
SECTION I.	Controlled differential, description and data		104–105
II.	Disassembly of controlled differential		105–115
III.	Disassembly, cleaning, inspection, repair, and assembly of subassemblies		116–135
IV.	Assembly of controlled differential	43	135–143
v.	Fits and tolerances	44	144
CHAPTER 6.	Final Drives	45–52	145-155
SECTION I.	Final drives, description, and data	45-46	145–146
II.	Disassembly, cleaning, inspection, and repair		146–152
III.	Assembly of final drive	51	152–155
IV.	Fits and tolerances	52	155
CHAPTER 7.	SPECIAL TOOLS	53–54	156–158
APPENDIX			159–163
SECTION I.	References	55–57	159–163
INDEX			164–166

RESTRICTED

CHAPTER 1

INTRODUCTION

1. SCOPE.

- a. The instructions contained in this manual are for the information and guidance of personnel charged with the maintenance and repair of the Light Tank M24, and Twin 40-mm Gun Motor Carriage M19. These instructions are supplementary to Field and Technical Manuals prepared for the using arms. This manual does not contain information which is intended primarily for the using arms, since such information is available to Ordnance Maintenance Personnel in 100-series TM's or FM's.
- b. This manual contains a description of, and procedure for, disassembly, cleaning, inspection, repair and assembly of the transmission, transfer unit, propeller shafts, controlled differential, and final drives of Light Tank M24 and Twin 40-mm Gun Motor Carriage M19.
- c. TM 9-1729A contains description and procedure for disassembly, cleaning, inspection, repair and assembly of the engines, and of the components of the cooling systems and fuel systems of Light Tank M24, and Twin 40-mm Gun Motor Carriage M19.
- d. TM 9-1729C contains the same essential information on the hull, turret, electrical system and track suspension of the Light Tank M24, and the Twin 40-mm Gun Motor Carriage M19.
- e. TM 9-1826A contains service information on the Carter carburetor used in these vehicles.
- f. TM 9-1825A covers service information on the Delco-Remy electrical equipment used in these vehicles.
- g. TM 9-1829A contains information on the instrument panel and instruments.
- h. TM 9-1731G contains service information on the hydraulic turret traverse mechanism used in these vehicles.

2. RECORDS.

- a. Forms and records applicable for use in performing prescribed operations are listed below with a brief explanation of each:
- (1) WAR DEPARTMENT LUBRICATION ORDER. War Department Lubrication Order No. 153 prescribes lubrication maintenance for this vehicle. A lubrication order is issued with each vehicle and is to be carried with it at all times. Instructions on the order are binding on all echelons of maintenance and there shall be no deviations.

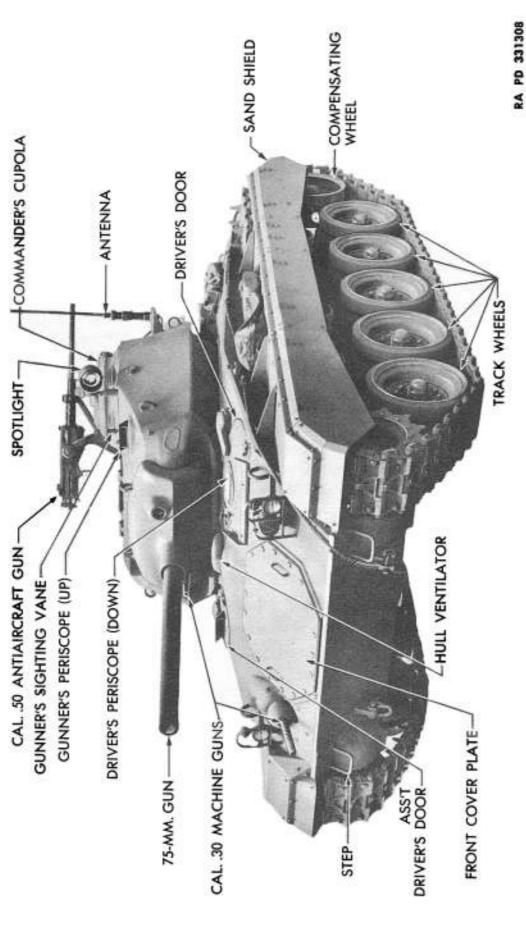


Figure 1 - Light Tank M24

2

- (2) W.D., Q.M.C. FORM No. 400 (REQUISITION). This form may be used in obtaining all general supplies, parts, or materials except those for which specific forms are required. It will not be required for a direct exchange of unit assemblies and spare parts.
- (3) W.D., A.G.O. FORM No. 462, PREVENTIVE MAINTENANCE SERVICE AND TECHNICAL INSPECTION WORK SHEET FOR FULL-TRACK AND TANK-LIKE WHEELED VEHICLES. This form will be used for all 50-hour (500-mile) or 100-hour (1,000-mile) services and for technical inspections of these vehicles.
- (4) W.D., A.G.O. FORM No. 468, Unsatisfactory Equipment Report. This form will be used for reporting manufacturing, design, or operational defects in material with a view to improving and correcting such defects, and for use in recommending modifications on material. This form will not be used for reporting failures, isolated material defects, or malfunctions of material resulting from fair wear and tear or accidental damage; nor for the replacement, repair, or the issue of parts and equipment. It does not replace currently authorized operational or performance records.
- (5) W.D., A.G.O. FORM No. 478, MWO AND MAJOR UNIT AS-SEMBLY REPLACEMENT RECORD. This form, carried with the vehicle, will be used by all personnel completing a modification or major unit assembly (engine, transmission, transfer case, tracks, etc.) replacement to record clearly the description of work completed, date, vehicle hours and/or mileage, and MWO number or nomenclature of unit assembly. Personnel performing the operation will initial in the column provided. Minor repairs, parts, and accessory replacements will not be recorded.
- (6) W.D., Q.M.C. FORM No. 489 (TALLY SHEET, INCOMING). This form may be used to record all incoming materials or supplies pending negotiation of a final voucher. It may also be used in exchanging vehicles, parts, or tools, or in lieu of shipping ticket.
- (7) W.D., Q.M.C. FORM No. 490 (TALLY SHEET, OUTGOING). This form may be used to record all outgoing materials or supplies pending negotiation of the final voucher. It may also be used in exchanging vehicles, parts, or tools, or in lieu of shipping ticket.
- (8) W.D., O.O. FORM No. 7356 (LOCATOR AND INVENTORY CONTROL CARD). This form may be used as a bin tag, locator card, or

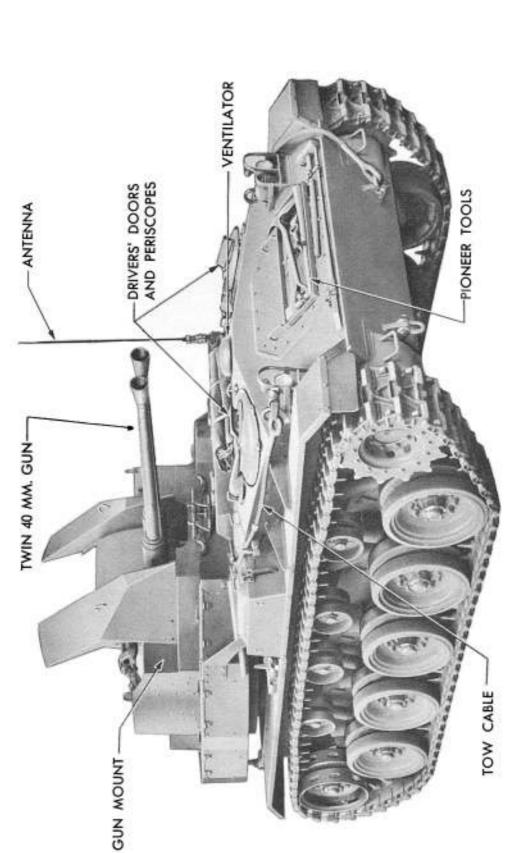


Figure 2 - Twin 40-mm Gun Motor Carriage M19