

ORD 9 SNL G-162

Changes No. 1

DEPARTMENT OF THE ARMY SUPPLY MANUAL

GROUP G

List of All Service Parts

of

TRACTOR, FULL TRACKED, HIGH SPEED: 13-TON, M5, M5A1, AND M5A4

Department of the Army, Washington 25, D. C.

20 December 1955

Department of the Army Supply Catalog, ORD 9 SNL G-162, 6 May 1947, is changed as follows:

Change the title and all references thereto to read: TRACTOR, FULL TRACKED, HIGH SPEED: 13-TON, M5, M5A1, and M5A4.

Page 1. Add to paragraph 1. e. The Federal stock number column lists the 11-digit Federal stock number (or the 7-digit Federal item identification number) which has been assigned by the Cataloging Division, Office of the Assistant Secretary of Defense (Supply and Logistics). These numbers are for information only and will not be used in connection with supply operations, until such time as implementation of the Federal-Cataloging Program is accomplished through editing action on appropriate supply documents (requisitions, issue slips, excess lists, etc). However, where no Ordnance stock number is listed, the Federal stock number will be used for requisitioning purposes and must be suffixed with the mission assignment code, e.g., 5315-709-1615-G162.

Page 13. After this page, add illustrations H and I.

PAGE NO. AND GROUP NO.	ACTION	(1)	(2)	(3A) (ADDLD)	(3)	(4)	(5)	(6)	(7)
39/ 40/0100	Add items	H1	H101-0224266	022-4256	224256				2
	Add item and attaching parts listed hereunder	H1	H101-0213549	021-3549	02-14	7999072 213549	BML-10479S BML-10481S	After this page, add figure 01-18 BOLT, mach, $\frac{1}{4}$ -16UNF-2A x 5 (engine rear mounting brackets to frame) (M5A4). BRACKET, support, engine, rear left (M5A4). BRACKET, support, engine, rear right (M5A4). NUT, hex, lt, S, ld-cd, $\frac{1}{4}$ -16NC-2 WASHER, lock, int-teeth, S, cd or zn-pltd, $\frac{1}{2}$ in.	1
	Add item	H1	H001-7021861			138549		BUSHING, rubber, engine mounting (1.60 ID, 2.60 OD, 0.030 thk) (M5A4)	2
	Change coln 6 Add item		G162-7999074			7999074	ENGINE, * * * (M5 and M5A1)	1	
	Change coln 6 Add item		G162-1241076 G162-8690653				ENGINE, assy (4 $\frac{3}{4}$ x 5 $\frac{3}{8}$, 6-cyl, gasoline) (same as ENGINE, E7637 except for dif- ferent FLYWHEEL, w/ring GEAR, and clutch housing ADAPTER) (M5A4)		
	Add items		G162-7999071			8690653	INSULATOR, engine rear mounting, assy (rubber covered, 4 $\frac{3}{4}$ ID, 3 $\frac{3}{8}$ lgh) (M5A4)	2	
		H1	H101-0426099	5310-042-6099		7999071 426099	NUT, hex, reg, s-fin, S, cd or zn-pltd, $\frac{3}{4}$ - 16NF-2 (engine rear mounting bracket to frame) (M5A4)	2	
	Change coln 4 and 6		G162-1688282			7743506	PIN, * * * (M5 and M5A1)		
	Change coln 6 Add items		H1	H101-0131046		7999073	SUPPORT, * * * (M5 and M5A1)	2	
						131046	WASHER, engine mounting (S, 4 $\frac{3}{4}$ ID, 2 $\frac{5}{8}$ OD, $\frac{3}{16}$ thk) (M5A4)	2	
	Add item and attaching part listed hereunder	H1	H101-0123263		01-18	7999078 123263	WASHER, lock, med, S, cd or zn-pltd, $\frac{3}{4}$ in (engine rear mounting bracket to frame) (M5A4)	2	
	Change coln 6		G162-1270706				ADAPTER, clutch housing (M5A4) NUT, hex, lt, s-fin, S, cd or zn-pltd, $\frac{1}{2}$ - 13NC-3	10	
	Change coln 6		G162-1667089				FLYWHEEL, * * * (M5 and M5A1)		
	Add item and attaching parts listed hereunder	H1	H101-7025861		01-18	7999079	FLYWHEEL, * * * (M5 and M5A1)	1	
		H9	H009-0102050			121574	SCREW, exp, hex-hd, S, dld-l/kg-wire, $\frac{1}{2}$ - 18NF-3 x 1 $\frac{3}{4}$	6	
			G162-1338409		01-18	22-W-1642- 125	WASHER, lock, med, S, cd or zn-pltd, $\frac{3}{8}$ in	6	
	Change coln 6						WIRE, S, carbon, low annealed (soft), bright, 0.0625 in diam	4	
							HOUSING, * * * (M5 and M5A1)		

Change colm 6					HOUSING, • • • (M5 and M5A1)
Add item	G162-7091615	5315-709-1615	7091615	CO-R600B-6251	PIN, dowel, clutch housing adapter to crankcase (M5A4) PIN, dowel, • • • (flywheel housing — M5 and M5A1) (clutch housing adapter — M5A4) PLUG, • • • (M5 and M5A1)
Change colm 6	G116-1555727				STUD, • • • (flywheel housing to crankcase — M5 and M5A1) (clutch housing adapter to crankcase — M5A4) After this page, add figures 02-14, 02-15, 02-16, 02-17, 02-18, and 02-19
Change colms 2, 4, and 6	H6	H006-0283420	010-3876	CO-X-113	0200 —CLUTCH ASSEMBLY, HOUSING, AND PARTS (M5 and M5A1) 0200.1 —CLUTCH ASSEMBLY AND MAIN DRIVE PLATE ASSEMBLY (M5A4)
Change colm 6	G162-1687422				BEARING, ball, MIL-STD-CODE 112-07002-1000 (rad, SR, It, loading groove, 1 shield, 2.7559 bore, 4.9213 OD, 0.9449 width) (clutch main shaft)
					BLOCK, drive, pressure plate (7/8-20NF-2 x 1 1/8 threaded end)
					NUT, hex, reg, s-fin, S, cd or zn-pltd, 7/16-20NF-2
82 /	Change subgroup title				WASHER, lock, med, S, cd or zn-pltd, 7/16 in
83 /0200	Add subgroup and items listed hereunder	H12	H012-1310070	02-19	BLOCK, spacing, clutch to flywheel (std).....
					BLOCK, spacing, clutch to flywheel (0.002 in oversize)
					BUTTON, release lever.....
					CLUTCH, w/HOUSING, assy (includes drive FLANGE, main shaft, release FORK, and pilot BEARING)
85 /0200.1		G160-5296781	2620-529-6781	02-17	CLUTCH, w/o HOUSING, assy (includes pressure PLATE, and drive and driven PLATES)
		H1	H101-0218586	02-17	BOLT, hex-hd, s-fin, alloy-S, phos-ctd, 3/8-16NC-2 x 7/8
		H1	H001-7025771	6810-012-0383	PIN, dowel
		H1	G104-152409	2805-350-4456	WASHER, lock, int-teeth, S, cd or zn-pltd, 3/8 in
			G104-7034708	A296582B	CONNECTOR, tube, compression, safety sleeve, S, cd or zn-pltd, 1/2 in tube, 3/8 in male pipe end, assy (clutch main shaft bearing lubricating tube)
		G205-5296767	2520-529-6767	02-17	
		G162-8688987		02-16, 16	
		H1	H101-0435113	02-15	
		H1	H001-7021801	138542	
		H6	H006-0318550	02-14, 19	FM-GAA7693

PAGE NO. AND GROUP NO.	ACTION	(1)	(2)	(3A)	(3B)	(4)	(5)	(6)	(7)
85/0200.1	Continued								
		G104-5296584	2320-529-6584	02-17	D66333	LM-CS5688	COVER, main drive.....	1	
H1	H101-0187027	6306-018-7027	02-14, 19	187027	7058695	LM-CS5688	COVER, main drive, w/LOCATORS, assy.....	1	
H1	H001-7017621	6310-012-1753	02-19	121753			COVER, ventilating, clutch housing, forward....	4	
	G104-6255213	2520-625-3213	02-14, 19	6255213			SCREW, mach, fil-hd, S, cd or zn-pltd, $\frac{1}{4}$ - 20NC-2 x $\frac{3}{16}$	16	
H1	H101-0187027	6306-018-7027	02-14, 19	187027	FM-37669S7		WASHER, lock, ext-teeth, S, cd or zn-pltd, $\frac{1}{4}$ in bolt size	16	
H1	H001-7017621	6310-012-1753	02-14, 19	121753			SCREW, mach, fil-hd, S, cd or zn-pltd, $\frac{1}{4}$ - 20NC-2 x $\frac{3}{16}$	1	
	G104-7034723	2520-703-4723	02-14	7034723			WASHER, lock, ext-teeth, S, cd or zn-pltd, $\frac{1}{4}$ in bolt size	4	
H1	H101-0187027	6306-018-7027		187027	FM-37669S7		COVER, ventilating and adjusting, clutch housing, upper rear	1	
H1	H001-7017621	6310-012-1753		121753			SCREW, mach, fil-hd, S, cd or zn-pltd, $\frac{1}{4}$ - 20NC-2 x $\frac{3}{16}$	4	
	G104-5624356	2520-562-4356	02-14, 19	5624356			WASHER, lock, ext-teeth, S, cd or zn-pltd, $\frac{1}{4}$ in bolt size	4	
G199-5256574	6310-529-6574	02-14,	5296574			FLANGE, drive (clutch main shaft).....	1		
H1	H001-0811057	010-3390	02-14,	103390			NUT, slotted, hex, S, heat treated, $1\frac{1}{4}$ - 16NF-3	1	
	G104-1842752	6310-474-9920	02-14, 19	A296583			PIN, cotter, split, S, $\frac{1}{16}$ x $2\frac{1}{4}$	1	
H1	H001-5454601		02-14, 18, 19	8690842			WASHER, FLAT, S, cd or zn-pltd, 1.28 ID, 2.76 OD, 0.26 thk	1	
				180124			HOUSING, clutch.....	1	
H1	H001-7018741			131099	LM-C5544		SCREW, cap, hex-hd, S, 85,000 psi yield strength, cd or zn-pltd, $\frac{1}{8}$ -16NC-3 x $1\frac{1}{16}$	12	
	G104-7058694	2520-705-8694	02-17	7058694			WASHER, lock, lv, S, cd or zn-pltd, $\frac{3}{8}$ in	12	
	G199-5296766	350-6210	02-17	5296765			LEVER, release.....	6	
H1	H001-4417411		02-17	137159			PIN, clevis, S, $\frac{3}{16}$ x $1\frac{1}{16}$	6	
H1	H001-7034741	5310-012-0394	02-17	120394			PIN, cotter, split, S, pltd, $\frac{1}{16}$ x $\frac{5}{16}$	6	
	G150-0279846		02-17	A296768	LM-C3881		WASHER, plain, S, cd or zn-pltd, $1\frac{1}{16}$ ID, $\frac{1}{16}$ OD, 0.065 thk	12	
					LM-C5549		LOCATOR, pressure plate spring (riveted to main drive plate)	18	
							LOCK, intermediate drive plate travel adjust- ing screw	3	

G104-6568918	2520-656-6318	02-16	6568918		PLATE, drive, main, w/LOCATORS, pressure PLATES, SPRINGS, and release LEVERS
	A296788				PLATE, locking, drive plate travel adjusting screw (S, cd or zn-pltd, $\frac{1}{2}$ ID, $\frac{7}{16}$ OD, $\frac{1}{8}$ thk, one tang)
H1	G205-7058696	02-17	7058696	PLATE, pressure	PLATE, retaining, release lever yoke
	G199-5296775	02-17	5296775	NUT, hex, reg, s-fin, alloy-S, phos-ctd,	NUT, hex, reg, s-fin, alloy-S, phos-ctd,
H1	H101-0571234	02-17	571234	$\frac{1}{4}$ -24NF-2	$\frac{1}{4}$ -24NF-2
H1	G199-5296776	02-17	5296776	SCREW, cap, hex-hd, serrated-shk, S, cd or zn-pltd, $\frac{1}{4}$ -24NP-2 x $\frac{3}{4}$	SCREW, cap, hex-hd, serrated-shk, S, cd or zn-pltd, $\frac{1}{4}$ -24NP-2 x $\frac{3}{4}$
H1	H001-7025711	02-17	120214	WASHER, LOCK, med, S, cd or zn-pltd, $\frac{1}{16}$ in	WASHER, LOCK, med, S, cd or zn-pltd, $\frac{1}{16}$ in
H1	G104-5624353	02-18, 19	5624353	RETAINER, clutch main shaft bearing	RETAINER, clutch main shaft bearing
H1	H001-4039541	02-19	508388	NUT, safety, S, cd or zn-pltd, $\frac{3}{8}$ -24NF-3	NUT, safety, S, cd or zn-pltd, $\frac{3}{8}$ -24NF-3
	G183-5643018	02-19	5643018	STUD, plain, alloy-S, cd or zn-pltd, $\frac{3}{8}$ -24 (0.74) x 1.76 x $\frac{1}{8}$ -16 (0.76)	STUD, plain, alloy-S, cd or zn-pltd, $\frac{3}{8}$ -24 (0.74) x 1.76 x $\frac{1}{8}$ -16 (0.76)
H1	G199-5296766	02-17	5296766	ROLLER, release lever needle bearing (ulloy-S, $\frac{3}{16}$ diam x $\frac{3}{16}$ lg)	ROLLER, release lever needle bearing (ulloy-S, $\frac{3}{16}$ diam x $\frac{3}{16}$ lg)
H1	H001-1013034	02-17	218787	SCREW, cap, hex-hd, S, $\frac{3}{8}$ -16NC-2 x $\frac{1}{16}$ (used only during disassembly and assembly of main drive PLATE)	SCREW, cap, hex-hd, S, $\frac{3}{8}$ -16NC-2 x $\frac{1}{16}$ (used only during disassembly and assembly of main drive PLATE)
H1	G205-5296782	02-16	5296782	SCREW, mach, rd-hd, dog-pt, S, $\frac{3}{8}$ -16NC-2 x 1.64 overall lg (intermediate drive plate travel adjusting)	SCREW, mach, rd-hd, dog-pt, S, $\frac{3}{8}$ -16NC-2 x 1.64 overall lg (intermediate drive plate travel adjusting)
H1	G104-5624352	02-14, 18, 19	5624352	SHAFT, main, clutch	SHAFT, main, clutch
	G104-7058698	02-17	7058698	SHIM, 0.891 ID, 1.560 OD, 0.031 thk (used during overhaul to compensate for weakened pressure plate SPRINGS)	SHIM, 0.891 ID, 1.560 OD, 0.031 thk (used during overhaul to compensate for weakened pressure plate SPRINGS)
	G205-5296784	02-17	5296784	SPRING, compression, S, 0.047 diam wire, $\frac{1}{8}$ OD, $8\frac{1}{2}$ coils, 1.36 in free lg (intermediate drive plate travel adjusting screw)	SPRING, compression, S, 0.047 diam wire, $\frac{1}{8}$ OD, $8\frac{1}{2}$ coils, 1.36 in free lg (intermediate drive plate travel adjusting screw)
G104-7058697	5340-529-6784	02-17	7058697	SPRING, compression, S, 0.192 diam wire, 9 coils, $2\frac{1}{2}$ free lg (pressure plate)	SPRING, compression, S, 0.192 diam wire, 9 coils, $2\frac{1}{2}$ free lg (pressure plate)
G199-5296774	350-6321	02-17	5296774	SPRING, release lever (S, 0.086 diam wire, $3\frac{1}{2}$ coils each side)	SPRING, release lever (S, 0.086 diam wire, $3\frac{1}{2}$ coils each side)
G199-5296779	5310-529-6769	02-17	5296769	TUBE, oil, w/LOOM, assy (clutch shaft support bearing lubricating)	TUBE, oil, w/LOOM, assy (clutch shaft support bearing lubricating)
G184-5296770	2805-529-6770	02-16	5296770	WASHER, insulating, ssb fbr, $\frac{3}{8}$ ID, $1\frac{1}{8}$ OD, $\frac{1}{8}$ thk (pressure plate spring)	WASHER, insulating, ssb fbr, $\frac{3}{8}$ ID, $1\frac{1}{8}$ OD, $\frac{1}{8}$ thk (pressure plate spring)
	A296788			WEIGHT, balancing, lv, 1.375 x 1.562 x 0.1046, 0.406 diam hole	WEIGHT, balancing, lv, 1.375 x 1.562 x 0.1046, 0.406 diam hole
				WEIGHT, balancing, lv, 0.712 x 0.990 x 0.156, 0.406 diam hole	WEIGHT, balancing, lv, 0.712 x 0.990 x 0.156, 0.406 diam hole

PAGE NO. AND GROUP NO.	ACTION	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)
85/0200.1	Continued	H1	H101-0171121	017-1121		A296787	LM-5624	WEIGHT, balancing, med, 0.406 ID, 1.00 OD, 0.187 thk		+
		H1	H001-7018741			171121		SCREW, tapping, hex-hd, taper-pt, S, cd or zn-pltd, 3/16NC-2 x 3/8		6
		G199-6258293	2520-625-8293	02-17	6258293	131099	WASHER, lock, hv, cd or zn-pltd, 1/8 in.....			6
		G199-6296773	6310-529-6773	02-17	6296773		YOKE, release lever.....			6
		H001-4417411		02-17	137159		NUT, hex, S, cd or zn-pltd, 1/4-20NF-2.....			6
		G199-5296772	629-6772	02-17	6296772		PIN, cotter, split, S, pltd, 1/8 x 1/8.....			6
		H001-7043711	5310-012-0393	02-17	120393		PIN, straight, headed, S, 1/16 x 2.406 clear.....			6
							WASHER, plain, S, cd or zn-pltd, 1/8 ID, 1/8 OD, 0.065 thk			12
85/0201	Change subgroup heading						0201-CLUTCH DISC, DRIVEN PLATE, PRESSURE PLATE, SPRING, AND PILOT BEARING (M5 and M5A1)			
	Change subgroup heading						0201.1-CLUTCH REDUCTION UNIT (M5 and M5A1)			
	Add subgroup and items listed hereunder	H12	H012-1366035		01-18	700919	0201.2-CLUTCH DRIVE PLATE, DRIVEN DISKS, AND PILOT BEARING (M5A4) BEARING, ball, MIL-STD-CODE 117-03515- 3000 (rad, SR, non-loading groove, narrow outer race, 1 seal, 1.3780 bore, 2.8346 OD, 0.8270 overall width) (clutch pilot) DISK, driven, w/FACINGS and HUB, usy (riveted)			
86/0201.1	Change subgroup heading						FACING, driven disk.....			
87/0201.2	Add subgroup and items listed hereunder						RIVET, tubular, ck-hd, br, 1/16 x 1 1/8.....			
		G104-6566317	2520-350-4556	02-16	6566317		PIN, guide, drive plate spring (S, cd-pltd, 0.30 OD, 2.2103 overall lgh.)			
		G205-7521114	2520-752-1114		7521114		PLATE, drive, intermediate.....			
		H101-0186639	5320-013-6539		136539		RING, snap, drive plate spring guide pin (0.090 diam, S wire, cd-pltd, 0.266 OD, 0.125 opening)			
		G104-5296778	5315-529-6778		5296778		SPRING, helical, compression, 0.090 diam, S wire, 12 coils, 0.42 ID, 0.62 OD, 1.82 free lgh (drive plate release)			
		G104-6566319	2520-356-6319	02-16	6566319		0202-CLUTCH RELEASE YOKE, FORK, BEARING, AND LEVER (M5 AND M5A1)			
		G104-5296779	5340-529-6779	02-16	6566342		0202.1-CLUTCH RELEASE YOKE, FORK, AND BEARING (M5A4)			
					5296779		BEARING, ball, MIL-STD-CODE 999-13050- 000 (SR, clutch release, 3.2500 bore, 5.2200 OD, 0.8900 overall width)			
87/0202	Change subgroup heading									
89/0202.1	Add subgroup and items listed hereunder	H12	H012-0710048		02-19	710048				
						A296680				

H12	H012-0709425	02-19	709426 A296577	02-18, 19	7999077	FORK, clutch release	
	G162-7999077	02-18, 19	5624355	02-19	5296641	HUB, release bearing	
	G104-5624355	2520-562-4355	02-18, 19	5296641	FM-GAA	HUB, release bearing, w/BEARING, assy	
	G104-5296641	5340-529-5641	02-19	5296641	7687	FORK, clutch release	
	G104-5296678	2520-529-6578	02-18, 19	5296678		RING, snap, spring wire, 0.0626 diam, 0.770 ID, 0.20 opening (clutch release fork shaft bearing)	
	G199-5296679	5340-529-6579	02-18, 19	5296579		SHAFT, clutch release fork	
	(G162-1672023) G162-5325499	2520-532-5499	12-23	8675657		SPRING, clutch release fork to yoke	
			12-23	8675655	BML-112158	SHAFT, * * * (M5 and M5A1)	
	Add item				BML-112138	TUBING, clutch brake application valve tee to union, w/LOOM, assy (M5A4)	
	Change colms 2, 4 and 6 Add items					TUBING, fitting to clutch brake application valve, w/LOOM, assy (M5A4)	
	Add item					After this page, add figure 03-18	
	G162-7999140		03-18	7999140		LINE, flexible, union to fuel pump, assy (M5A4)	
	Add item		03-18	8675660		TUBE, fuel, w/LOOM, assy (union to fuel pump flexible line union) (M5A4)	
	Add item		03-18	8675668	BML-11226S	TUBE, fuel, w/LOOM, assy (left fuel tank to fuel filter) (M5A4)	
	Change colms 2 and 6					CLIP, * * * (M5 and M5A1)	
	Change colms 2, 4, and 6					GASKET, * * * (M5 and M5A1)	
	Change colm 6					GASKET, * * * (M5 and M5A1)	
	Change colms 2, 4, and 6					GLAND, * * * (M5 and M5A1)	
	Change colms 2, 4, and 6					KNOB, * * * (M5 and M5A1)	
	Change colm 6					PACKING, * * * (M5 and M5A1)	
	Change colms 2, 4, and 6					PIN, * * * (M5 and M5A1)	
	Change colm 6					ROD, * * * (M5 and M5A1)	
	Change colms 2, 4, and 6					ROD, * * * (M5 and M5A1)	
	Change colm 6					SPRING, * * * (M5 and M5A1)	

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167 /0501	Change colns 2, 4 and 6 Change colns 4 and 6		(G162-1758107) G162-5325020 G162-6280983	4920-532-5020 4920-628-0983	5325020 6280983			VALVE, * * * (M5 and M5A1)	
171 /0503	Add item and attaching parts listed hereunder	H1	G162-7999087 H101-0215458		7999087 215458			VALVE, * * * (M5 and M5A1)	
	Add items	H1	H001-7025741 G162-7999085	5310-012-0382	120382			PIPE, water return, assy (M5A4), SCREW, cap, hex-hd, S, 85,000 psi yield strength, cd or zn-pltd, $\frac{3}{8}$ -16NC-2 x 1 $\frac{1}{4}$	1
224 / 234 / 235 /0603	Change colns 2, 4, und 6 Change colns 2, 4, and 6		G162-6280758 G162-5331615	2920-628-0758 2540-583-1615	6280758 5331615			WASHER, lock, med, S, cd or zn-pltd, $\frac{3}{8}$ in. TUBE, radiator outlet tube to water return pipe, assy (M5A4)	6
236 /0603	Change colns 2, 4, and 6 Change colns 2, 4, and 6		G162-5325279 G162-5331816	3120-583-5279 5325-583-1816	5325279 5331816			TUBE, right radiator outlet (M5A4), After this page, add figures 06-39 and 06-40	6
237 /0603	Change colns 2, 4, and 6 Change colns 2, 4, and 6		G162-6280939 G162-1450180	2920-628-0939 2540-583-1618	6280939 B290750			BRACKET, * * * (M5 and M5A1)	1
238 /0603	Change colns 2, 4, and 6 Change colns 2, 4, and 6		G162-5331618 G162-5325078	2540-583-1618 2540-628-0754	5331618 5325078			BUSHING, * * * (M5 and M5A1) GROMMET, * * * (M5 and M5A1)	1
239 /0603	Change coln 6 Change colns 4 and 6		G162-1682540 G162-5332120	5930-583-2120	5332120			GUIDE, * * * (M5 and M5A1)	1
	Add item and attaching parts listed hereunder	H1	G102-5215039 H001-4167501	06-39 012-0375	5215039 120375			LEVER, * * * (M5 and M5A1)	2
		H1	H001-5417561					LEVER, * * * (M5 and M5A1)	2
		H1	H001-7023681					PIN, * * * (M5 and M5A1)	2
								ROD, * * * (M5 and M5A1)	2
								ROD, * * * (M5 and M5A1)	2
								SHAFT, * * * (M5 and M5A1)	2
								SPRING, * * * (M5 and M5A1)	2
								SWITCH, * * * (M5 and M5A1)	2
								SWITCH, solenoid, starter, assy (M5A4), NUT, hex, 1t, s-fin, S, cd or zn-pltd, $\frac{1}{4}$ - 20NC-2	1
								SCREW, cap, hex-hd, S, cd or zn-pltd, $\frac{1}{4}$ - 20NC-3 x 1 $\frac{1}{2}$	2
								WASHER, lock, lt, S, cd or zn-pltd, $\frac{1}{4}$ in....	2

				YOKE, * * * (M5 and M5A1)	1
243/0605	G162-5325292	5340-532-5292	5325292	BML-10263S	CABLE, w/TERMINALS, assy (ignition coil to capacitor) (M5A4)
	Change colms 2, 4 and 6 Add item		06-39	8675594	CAPACITOR, * * * (M5A1 and M5A4)
245/0607	H004-0502023 G162-7702107		7702107		CABLE, * * * (M5 and M5A1)
	Change colms 2, 4, and 6 Add items	G162-7702095		7702095	CABLE, * * * (M5 and M5A1)
	Change colms 2, 4, and 6 Add items		06-39	8675571	BML-11130S
	Change colms 2, 4, and 6 Add items		06-39	8675582	CABLE, w/TERMINALS, assy (ammeter to blackout switch circuit breaker) (M5A4)
246/0607	G162-7702097 G162-7702108 G162-7702109 G162-5538440 G162-7702103 G162-7702102 G162-7702104 G162-7702110 G162-7702096 G162-7702101 G162-7702099 G162-7702100 G162-7702105 G162-7702098		7702097 7702108 7702109 5638440 7702103 7702102 7702104 7702110 7702096 7702101 7702099 7702100 7702105 7702098	BML-11141S	CABLE, w/TERMINALS, assy (ammeter to electric brake resistor) (M5A4)
	Change colms 2, 4, and 6 Add items		06-39	8675586	CABLE, * * * (M5 and M5A1)
	Change colms 2, 4, and 6 Add items		06-39	8675589	CABLE, w/TERMINALS, assy (ammeter to starter push button switch) (M5A4)

